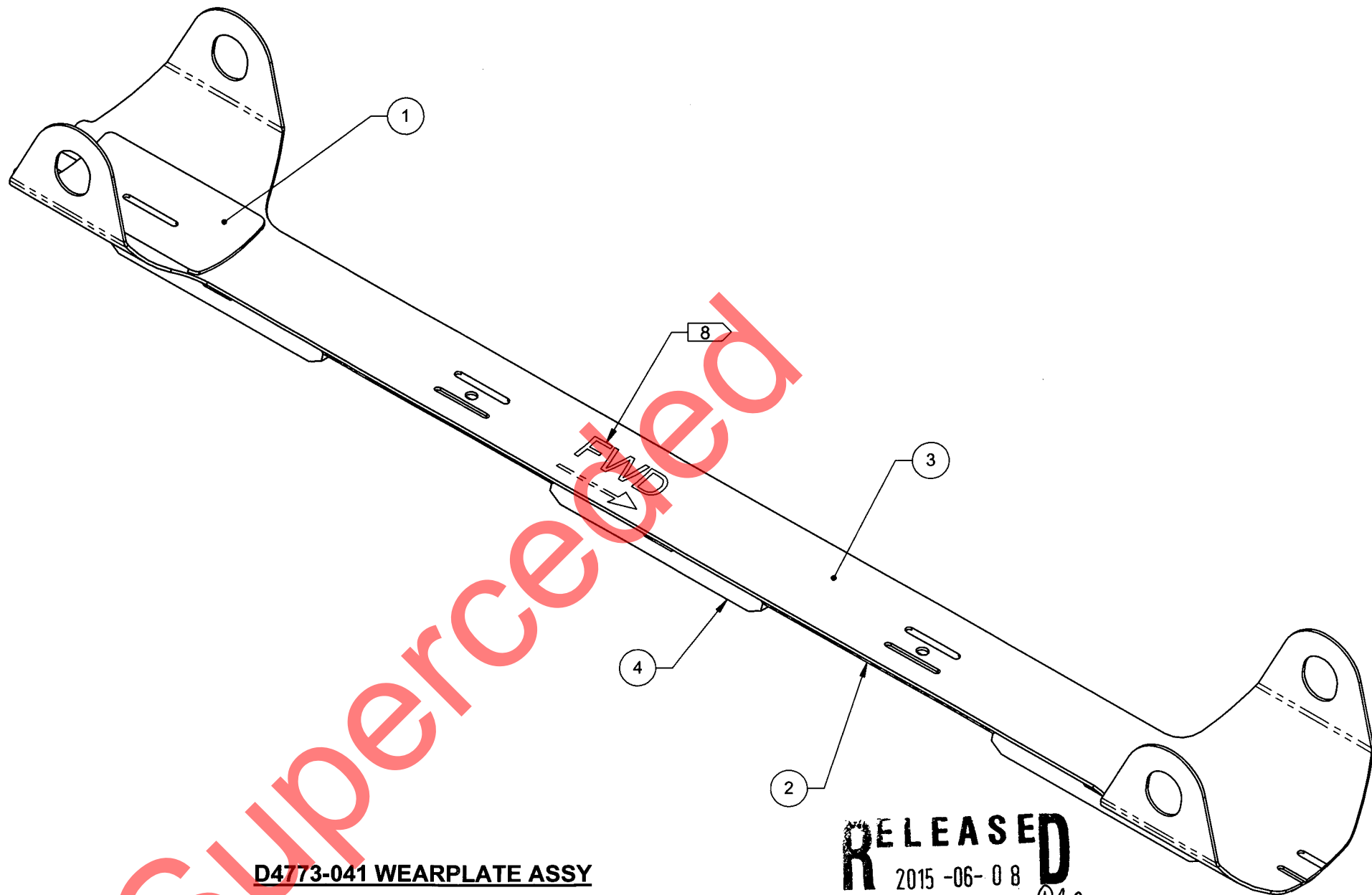


| ITEM | QTY -041 | P/N | DESCRIPTION |
|------|-------------|-----------|----------------|
| | X | D4773-041 | WEARPLATE ASSY |
| 1 | 1 | D4682-9 | WEARPLATE SHIM |
| 2 | 2 | D4770-7 | BAR |
| 3 | 1 | D4773-1 | WEARPLATE |
| 4 | A/R | 2059B | HARDCOAT |



D4773-041 WEARPLATE ASSY

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2015-06-08
EN 15-557

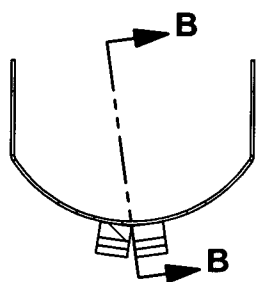
| | | | |
|------------|--|---|--------------|
| C | ADD FWD DIRECTION INDICATION, WEARPLATE FORMING METHOD MODIFIED TO ACCOMMODATE MATERIAL SPRING BACK, MINOR DIMENSIONAL CHANGES, TEXTURED COATING WAS ROCKGUARD, D4770-7 WAS D4770-1, ADD SHT 4 | AP | 15.04.01 |
| B | D4682-9 WAS D4682-3. THRU HOLES NOW SLOTS. VARIOUS DIMENSIONAL CHANGES. UPDATED PART WEIGHTS | DB | 13.08.08 |
| A | NEW ISSUE | AP | 13.02.13 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AJS | DART AEROSPACE USA, INC. KENT, WA | |
| DRAWN | AP | | |
| CHECKED | AJS | DRAWING NO. | REV. C |
| MFG. APPR. | DD | D4773 | SHEET 1 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | WEARPLATE ASSY | NTS |
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APPROVED

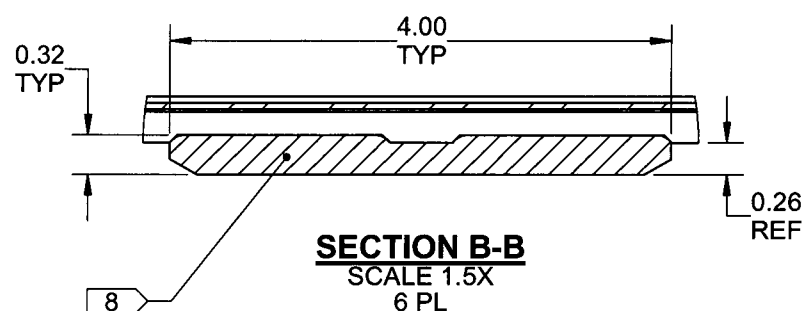
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 3.56 lbs
- 8) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER

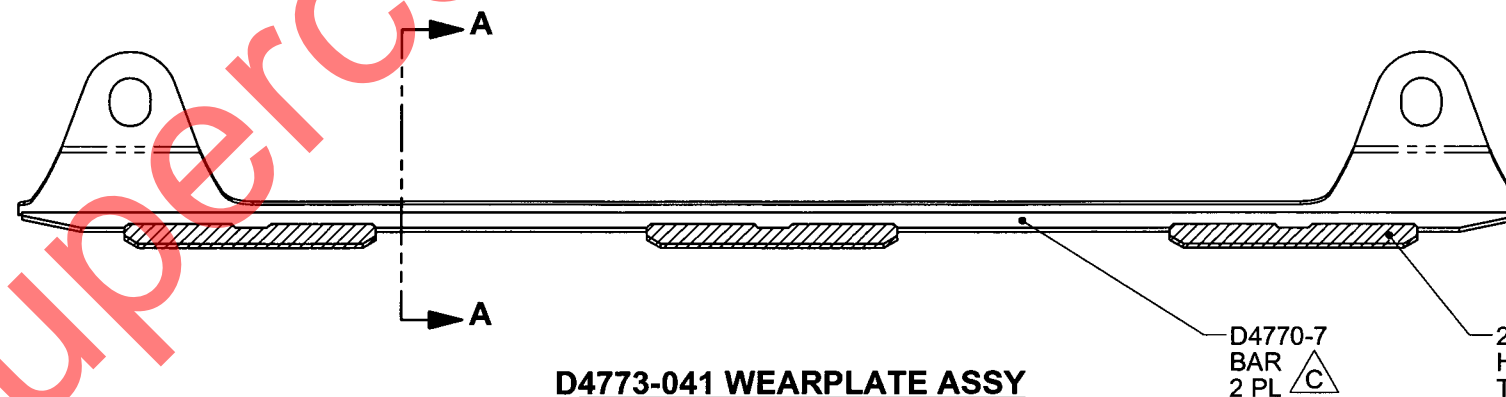
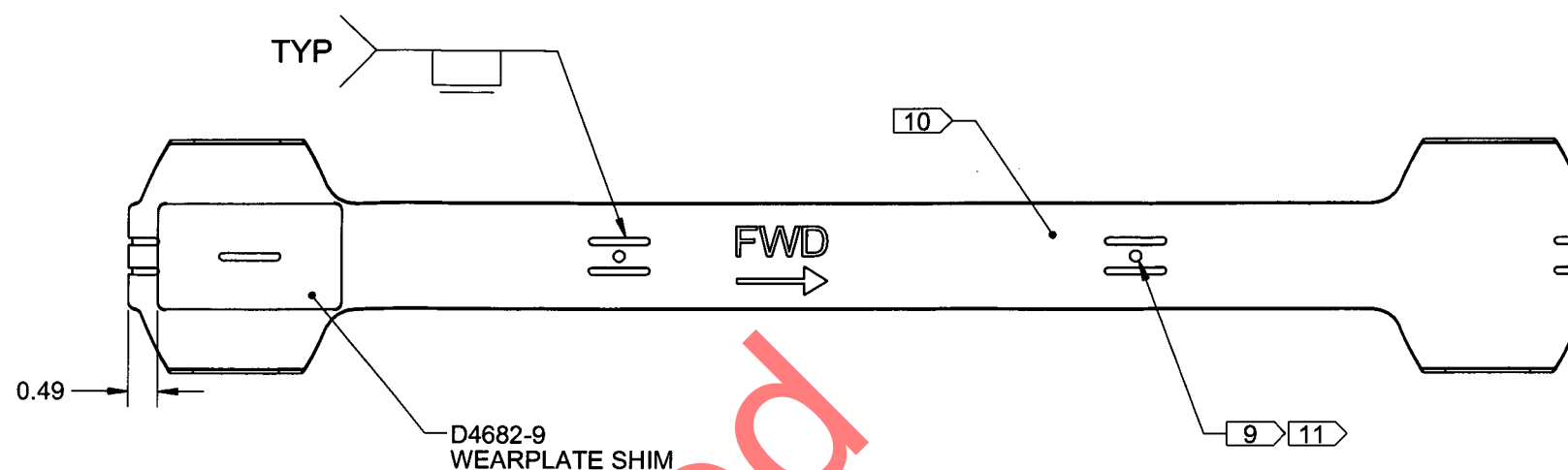




SECTION A-A



SECTION B-B
SCALE 1.5X
6 PL



D4773-041 WEARPLATE ASSY

NOTES:

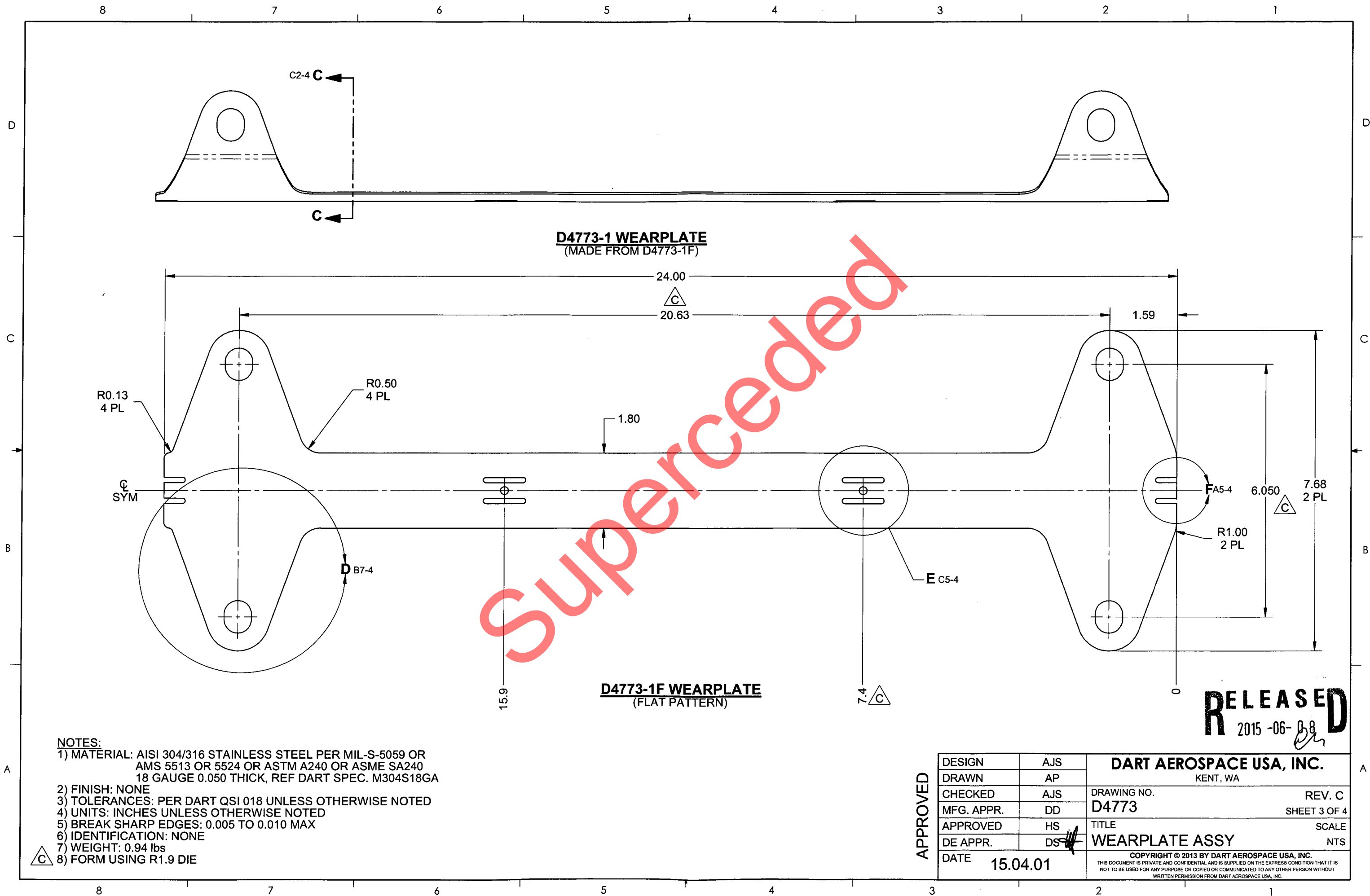
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 3.56 lbs
- 8) WELDING: PER QSI 004. 2059B HARDCOAT WELD, 0.32 THICK X 0.50 WIDE, FLUSH WITH D4770-7 BAR ON LATERAL SURFACES, 6PL
- 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM D4773-1 WEARPLATE TO D4770-7 BAR
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF TEXTURED COATING, 0.020 - 0.040 THICK, PER QSI 005.
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING

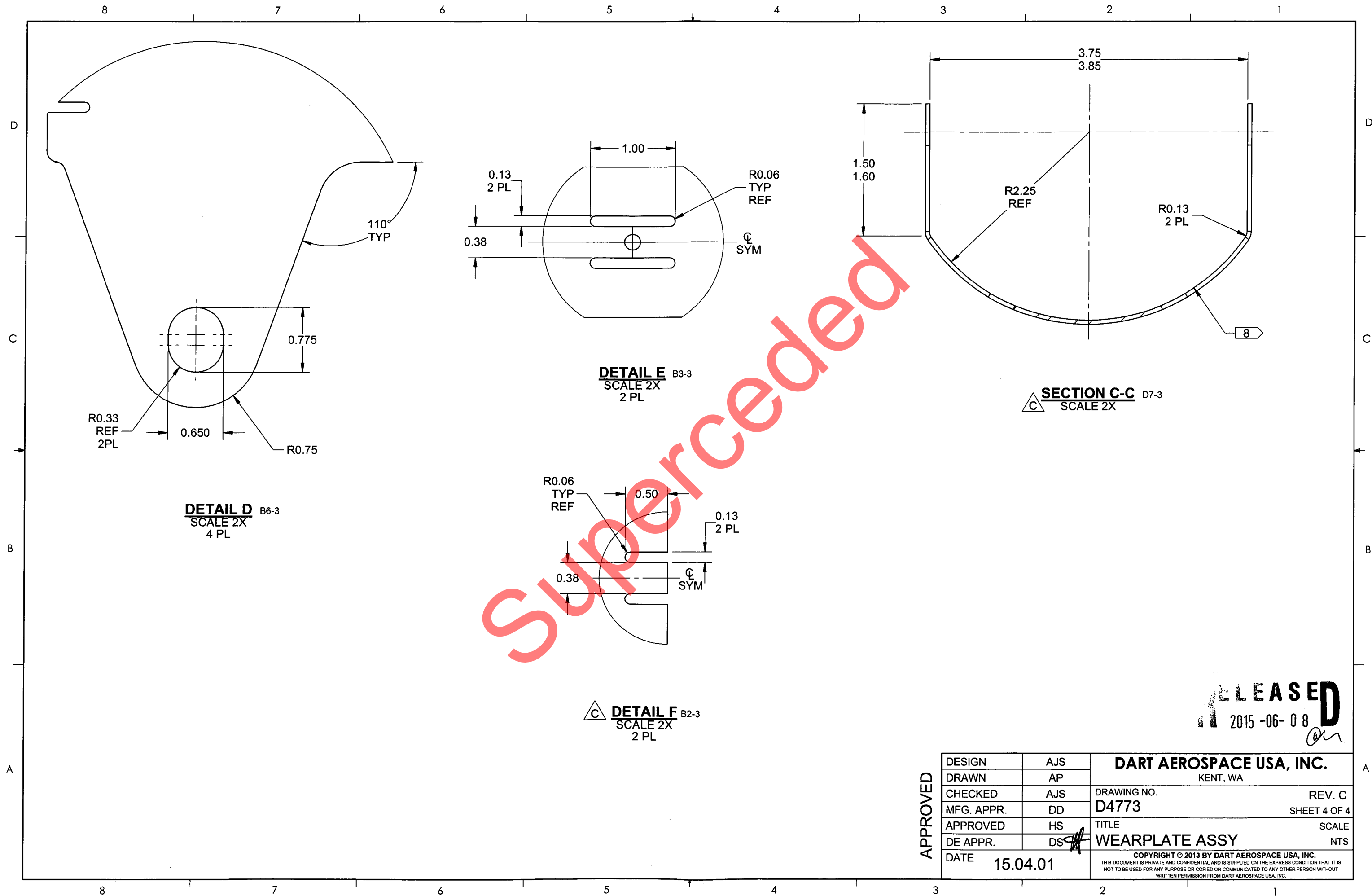


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| DRAWN | AP | | |
| CHECKED | AJS | DRAWING NO. | REV. C |
| MFG. APPR. | DD | D4773 | SHEET 2 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | WEARPLATE ASSY | NTS |
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| | DRAWN | AP | | |
| | CHECKED | AJS | DRAWING NO. | REV. C |
| | MFG. APPR. | DD | D4773 | SHEET 4 OF 4 |
| | APPROVED | HS | TITLE | SCALE |
| | DE APPR. | DS | WEARPLATE ASSY | NTS |
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